

Customer Care Solutions
NHL-4/4U Series Transceivers

6610/7210 Disassembly
Instructions

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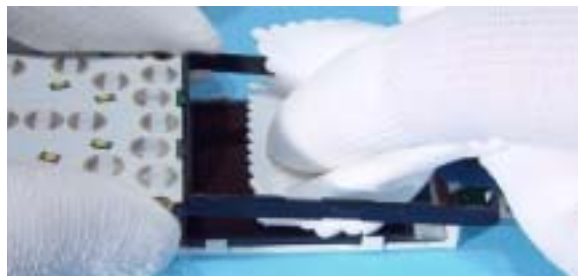







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Disassembly Procedure

Table 1:

| | |
|--|---|
| <p>1. Push the <i>Release Button</i> to the left before pulling up the <i>B-Cover</i>. Remove the battery and the SIM card.</p> | <p>2. Unlock the top guidance to remove the <i>A-Cover</i>.</p> |
| <p>3. Unscrew the six T6 screws, using the shown order. For assembly, the reverse order and a torque of 17Ncm have to be used.</p> | <p>4. Take the modules from the <i>C-Cover</i> and unplug the display connector by pulling the modules apart carefully.</p> |
| <p>5. The <i>Earpiece</i> is stuck with double-sided adhesive tape. Use new tape when mounting the <i>Speaker</i>.</p> | <p>6. Do not damage the spring contacts, when removing the <i>Microphone</i>.</p> |
| <p>7. Open the snaps with <i>SRT-6</i> on both sides of the <i>Display Shield</i>.</p> | <p>8. The <i>Display Shield</i> is hooked at its bottom side.</p> |

Table 2:

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|---|--|
|  <p>9. Take a clean cloth and press the <i>LCD</i> off from the <i>LCD Frame</i>.</p> |  <p>10. Bend the frame a bit, shift the <i>UI Board Module</i> to the right and then pull it up.</p> |
|  <p>11. To remove the <i>DC Jack</i>, insert tweezers between the spring contacts and under the jack. You need to use some force to pull the jack upwards.</p> |  <p>12. Grip the <i>Vibra Motor</i> at the rubber and pull it off from its guidance.</p> |
|  <p>13. You can now remove easily the <i>Volume Key</i> and the <i>Infrared Window</i> with your fingers. The <i>Power Key</i> has to be unlocked on the lower side first.</p> |  <p>14. Unlock <i>Antenna</i> on both sides with the <i>SRT-6</i> tool.</p> |
|  <p>15. <i>Antenna Pogo Pins</i> can be removed by pushing them with torx driver through the <i>C-Cover</i>.</p> |  <p>16. If you need to change the <i>Release Button</i>, you can also use <i>SRT-6</i> to remove the button.</p> |

Reassembly procedure

Reassembly takes place in reversed order compared with disassembly.

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